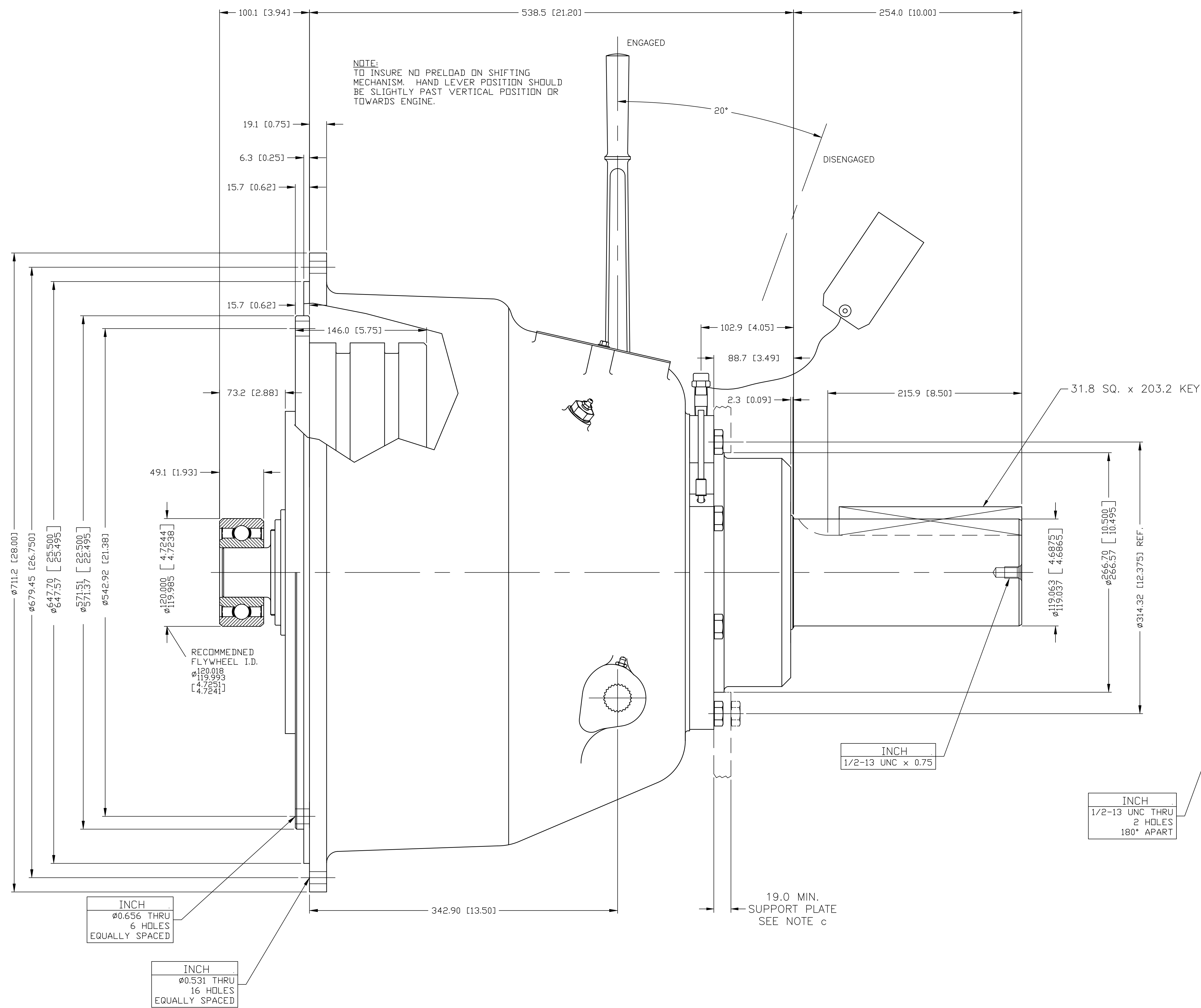




GENERAL NOTES:

- a.) REFER TO BOM LIST WHEN ORDERING PARTS.  
b.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFO.  
c.) A SUPPORT PLATE MUST BE USED.

|                                                                 |  |        |      |            |           |                        |  |
|-----------------------------------------------------------------|--|--------|------|------------|-----------|------------------------|--|
| UNLESS OTHERWISE SPECIFIED                                      |  | WEIGHT | UNIT | FIRST USE  | DATE      | TWIN DISC              |  |
| DIMENSIONS ARE IN                                               |  | kg     | N.A. | ASSY.      | 10/21/96  | INCORPORATED           |  |
| MACHINED DIMENSIONS                                             |  |        |      | IBF318P002 | 50 = 1    | RACINE, WI 53403 - USA |  |
| XX                                                              |  |        |      | IBF318P001 | DATE      | IB318P002              |  |
| XXX                                                             |  |        |      |            | BY        |                        |  |
| ALL ANGULAR TOLERANCES 11°                                      |  |        |      |            | CHK       |                        |  |
| DIMENSIONS TOLERANCING                                          |  |        |      |            | APP'D     |                        |  |
| PER ASME Y14.5-1994                                             |  |        |      |            | T. KLAVES |                        |  |
| THIS NOTICE IS NOT INTENDED TO WAIVE OR LIMIT RIGHTS GRANTED TO |  |        |      |            | DATE      |                        |  |
| THE U.S. GOVERNMENT OR OTHERS BY CONTRACT                       |  |        |      |            | 10/21/96  |                        |  |
|                                                                 |  |        |      |            | REV       |                        |  |
|                                                                 |  |        |      |            | L         |                        |  |

|                           |  |           |                              |
|---------------------------|--|-----------|------------------------------|
| METRIC                    |  | MATERIAL  | HEAT TREAT                   |
| THIRD ANGLE<br>PROJECTION |  | IB318P001 | IBF318P001<br>POWER TAKE OFF |