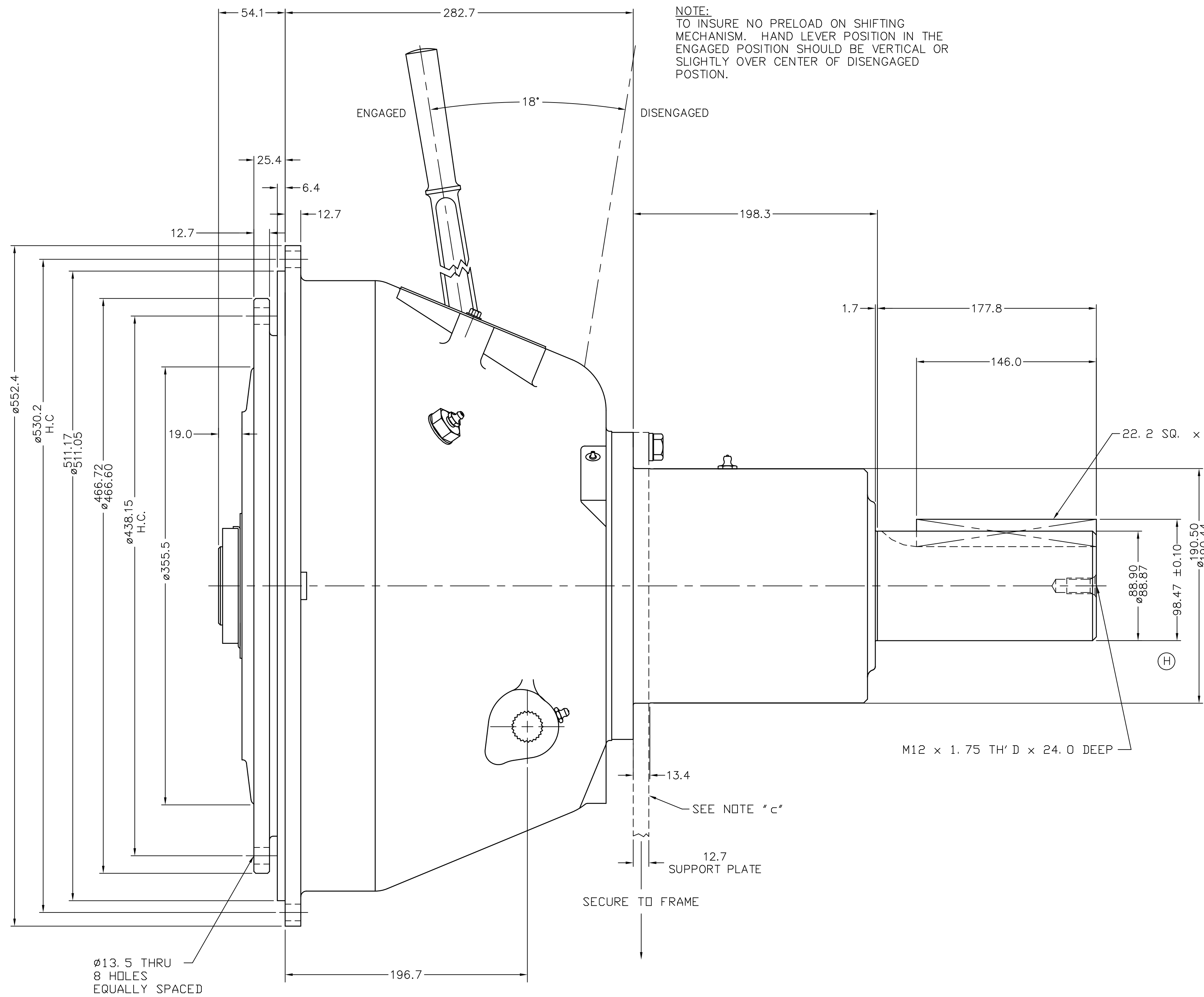
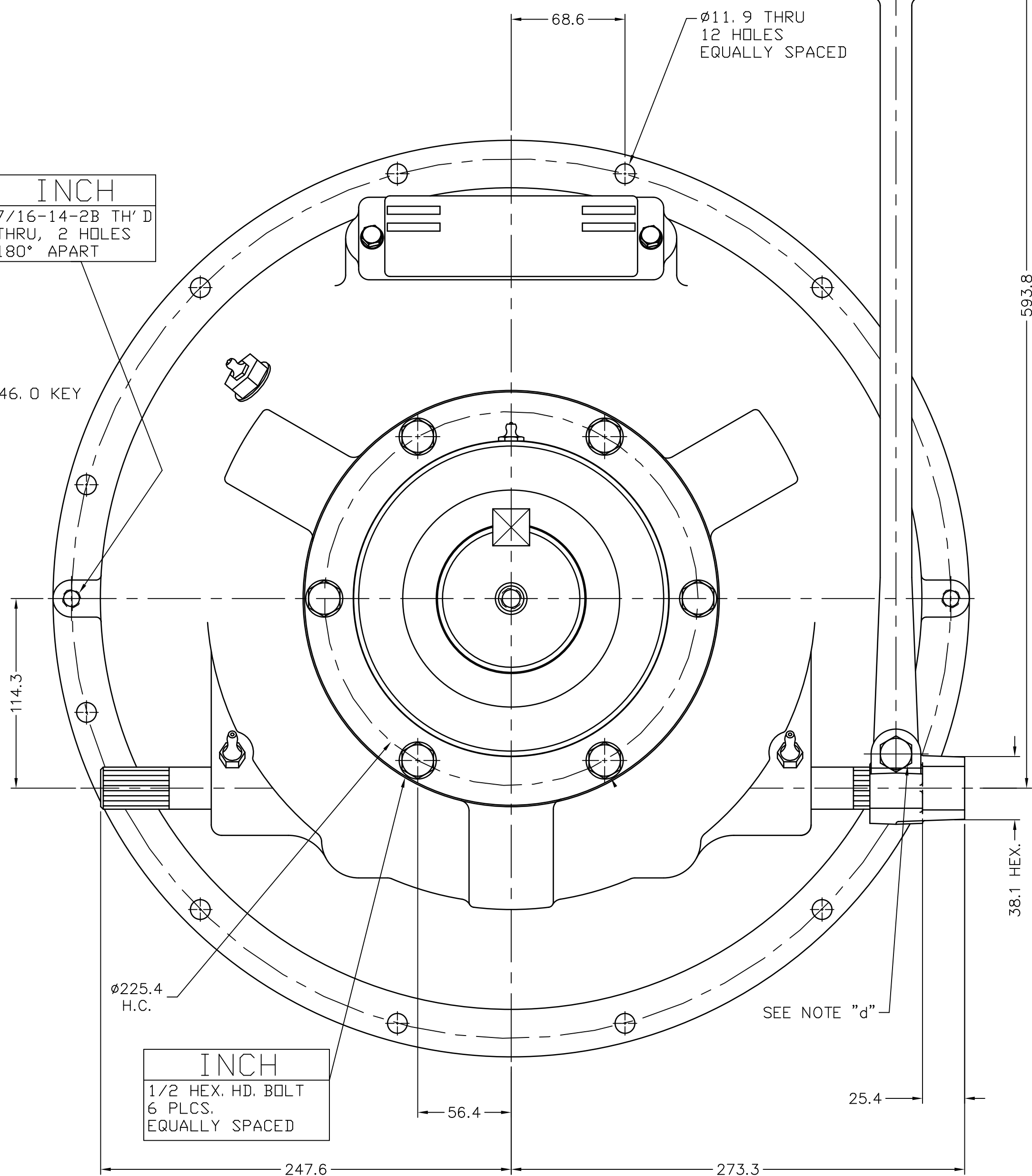




NOTE:
TO INSURE NO PRELOAD ON SHIFTING
MECHANISM. HAND LEVER POSITION IN THE
ENGAGED POSITION SHOULD BE VERTICAL OR
SLIGHTLY OVER CENTER OF DISENGAGED
POSITION.

INCH
7/16-14-2B TH' D
THRU, 2 HOLES
180° APART



SP314P114 SEE SEPARATE DWG.
B C

GENERAL NOTES:

- a.) REFER TO BILL OF MATERIALS LIST WHEN ORDERING PARTS.
b.) REFER TO CARE & OP. MANUAL FOR ADDITIONAL INFO.
c.) INSTALLER SUPPLIED SUPPORT PLATE MUST BE USED.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE mm
MACHINED DIMENSIONS
X ±0.75
X.X ±0.25
X.XX ±0.13
ALL ANGULAR TOLERANCES ±1°
GEOMETRIC TOLERANCING
PER ASME Y14.5M 1994

WEIGHT
kg

WRT
N.m

FIRST USE
ASSY. SP314P108
MODEL SP314IL1

METRIC

THIRD ANGLE
PROJECTION

MATERIAL
SIMILAR TO

HEAT TREAT
NAME

SP314IL1 PTO

DATE
6/13/96
SCALE
.38 = 1
DRN.
TRL
CHK.
RDW
APPD.
JMS
DWG
SIZE
A1
SHT.
2 OF 2
REV
H

TWIN DISC
INCORPORATED
RACINE, WI 53403 - USA
SP314P108
SP314P111