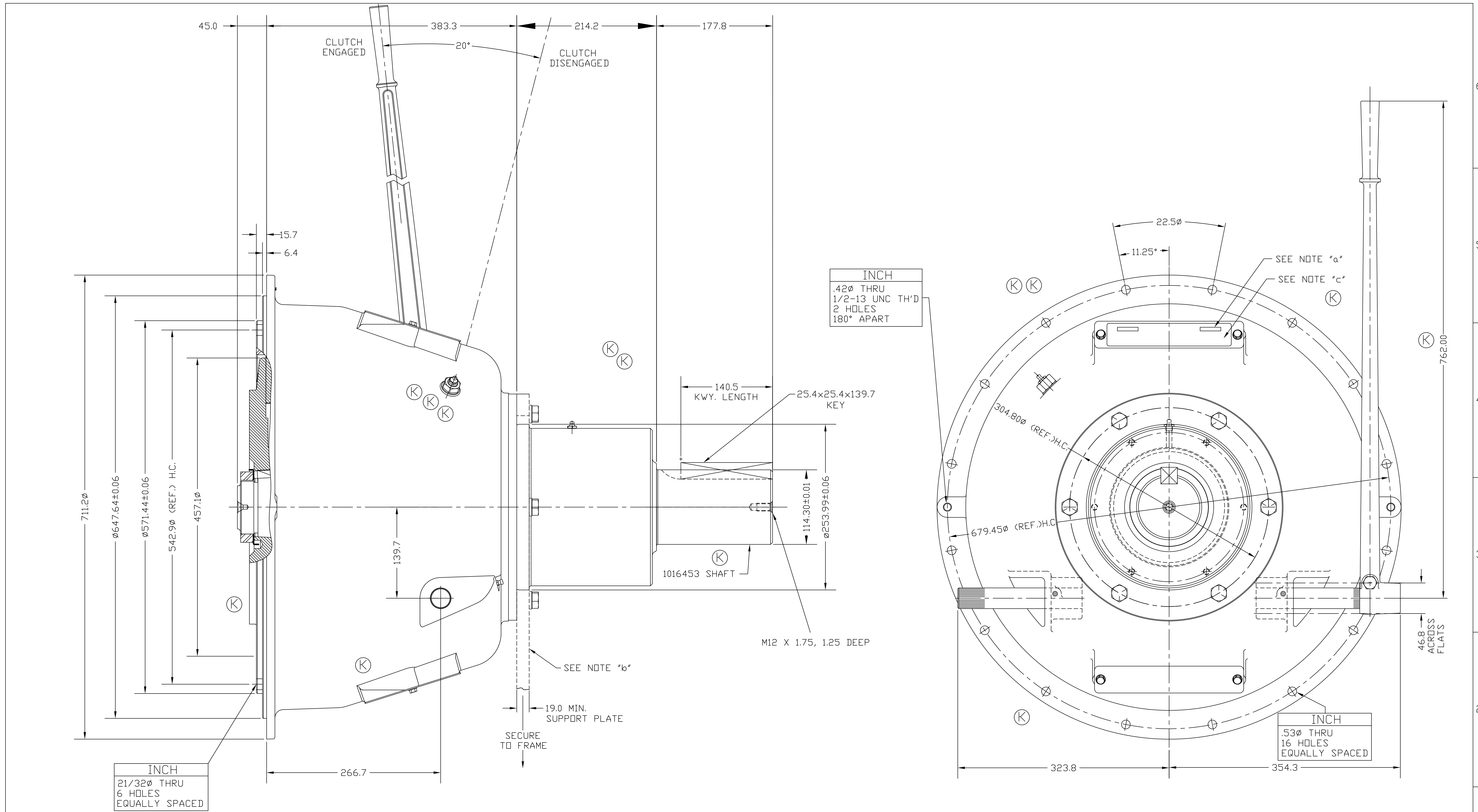




- GENERAL NOTES :
- (K) a.) REFER TO BOM LIST WHEN ORDERING PARTS.
- (K) b.) INSTALLER SUPPORT PLATE MUST BE USED. SUPPORT PLATE PILOT Ø TO BE 254.0 +.13/+0.3.
RECOMMENDED USE OF SIX EQUALLY SPACED 16.7? (21/32 ?-INCH) HOLES IN THE REQUIRED PLATE.
SUPPORT PLATE MUST BE SHIMMED WITHIN .127 TO MINIMIZE DEFLECTION OF HOUSING
WHEN TIGHTENING SUPPORT PLATE MOUNTING SCREWS.
- (K) c.) REFER TO CARE & OPERATION MANUAL FOR ADDITIONAL INFORMATION.

(K) SP318P008 IS OBSOLETE FOR PRODUCTION PER ECN11952
SP318P011 & SP318P012 MOVED TO DRAWING SP318P011

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MACHINED DIMENSIONS X.X ±0.25 X.XX ±0.13 ALL ANGULAR TOLERANCES ±1° GEOMETRIC TOLERANCING PER ASME Y14.5M 1994	WEIGHT kg	WTR N. N. #	FIRST USE ASSY. SP318P007 , 008 MODEL SP318IL0	METRIC		MATERIAL SIMILAR TO	HEAT TREAT NAME SP318IL0 P.T.O.	38=1 RACINE, WI 53403 - USA		
				DRN. TRL				SP318P008 (K)		
	NOTICE: THIS PRINT CONTAINS PROPRIETARY INFORMATION AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTEREST OF TWIN DISC, INCORPORATED. THIS NOTICE IS NOT INTENDED TO NULLIFY OR LIMIT RIGHTS GRANTED TO THE U.S. GOVERNMENT OR OTHERS BY CONTRACT.				 THIRD ANGLE PROJECTION	JMS	APPD. JMS		DWG SIZE A1	SHT. 2 OF 2