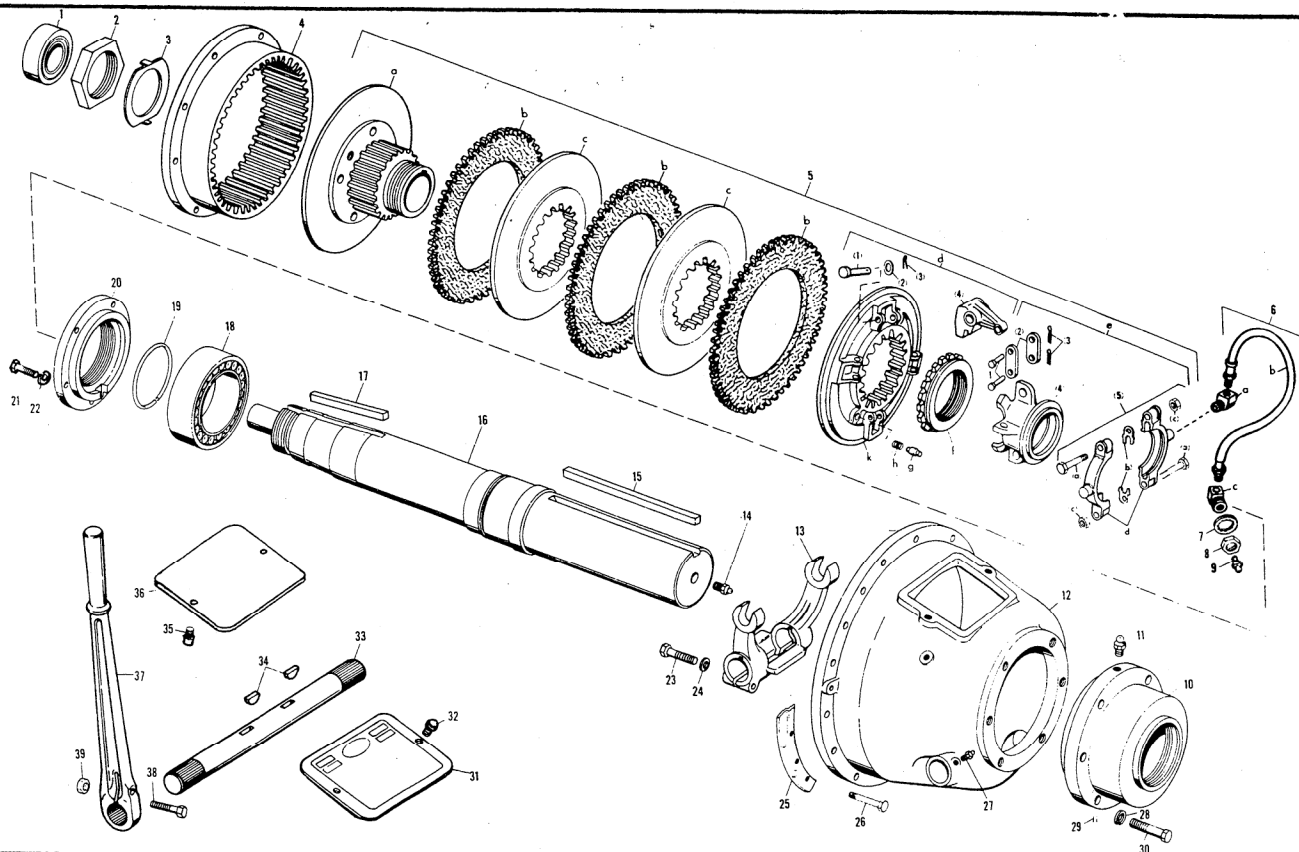




Item	Description	Quantity	Item	Description	Quantity
1	BALL BEARING, pilot	1	11	FITTING, hydraulic 1/8 inch	1
2	NUT, hex, hub	1	12	HOUSING, clutch SAE No. 0	1
3	LOCK, hub, nut	1	13	YOKE, throwout	1
4	RING, drive	1	14	FITTING, hydraulic 1/4 inch	1
5	CLUTCH ASSEMBLY	1	15	KEY, shaft (1 x 1 x 8)	1
a	PLATE, hub-and-back	1	16	SHAFT, clutch	1
b	PLATE, driving	3	17	KEY, hub (7/8 x 7/8 x 6-3/4)	1
c	PLATE, center	2	18	SPHERICAL ROLLER BEARING, main	1
d	LEVER ASSEMBLY	4	19	RING, snap, external	1
(1)	PIN, headed, lever	4	20	RETAINER, bearing	1
(2)	WASHER, spring	8	21	SCREW, cap, hex-head 3/8-16 x 1-1/4	6
(3)	PIN, cotter	4	22	WASHER, lock 3/8	6
(4)	LEVER, clutch	4	23	SCREW, cap, hex-head 1/2-13 x 2	2
e	SLIDING SLEEVE ASSEMBLY	1	24	WASHER, lock 1/2	2
(1)	PIN, headed, lever link	8	25	RING, adapter No. 0 - No. 00 SAE *	1
(2)	LINK, lever	8	26	SCREW, cap, hex-head 1/2-13 x 1-1/4	16
(3)	PIN, cotter	8	27	FITTING, hydraulic 1/4 inch	2
(4)	SLEEVE, sliding	1	28	WASHER, lock 1/2 inch	6
(5)	COLLAR ASSEMBLY	1	29	PLUG, pipe 1/8 inch	1
(a)	SCREW, cap, hex-head 1/2-20 x 3-1/4	2	30	SCREW, cap, hex-head 5/8-11 x 2-1/2	6
(b)	SHIM	2	31	PLATE, hole, hand, upper	1
(c)	NUT, hex 1/2-20	2	32	SCREW, cap, hex-head 1/4-20 x 1/2	2
(d)	COLLAR, split	1	33	SHAFT, operating	1
f	RING, adjusting	1	34	KEY, Woodruff (No. C)	2
g	PIN, lock, adjusting, clutch	1	35	SCREW, cap, hex-head 1/4-20 x 1/2	2
h	SPRING, pin, lock, adjusting	1	36	PLATE, hole, hand, lower	1
k	PLATE, floating	1	37	LEVER, hand	1
6	FLEXIBLE HOSE ASSEMBLY	1	38	SCREW, cap, hex-head 1/2-13 x 2-1/4	1
a	FITTING, hose	1	39	NUT, hex 1/2-13	1
b	HOSE, flexible	1			
c	FITTING, hose	1			
7	WASHER, lock 5/8	1			
8	NUT, hex, jam 5/8-18	1			
9	FITTING, hydraulic 1/8 inch	1			
10	CARRIER, bearing	1			

* - Used on Model SP-318-P-00 only.